

**AFFILIATED INSTITUTIONS
ANNA UNIVERSITY, CHENNAI
REGULATIONS - 2009**

II TO IV SEMESTERS (FULL TIME) CURRICULUM AND SYLLABUS

M.TECH. ENERGY CONSERVATION AND MANAGEMENT

SEMESTER II

S.NO.	SUBJECT CODE	SUBJECT	L	T	P	C
THEORY						
1	EY9256	<u>Design of Heat Exchangers</u>	3	0	0	3
2	TE9221	<u>Cogeneration and Waste Heat Recovery Systems</u>	3	0	0	3
3	EM9323	<u>Power Plant Technology</u>	3	0	0	3
4	EM9324	<u>Optimum Utilization of Heat and Power</u>	3	0	0	3
5	E1****	Elective I	3	0	0	3
6	E2****	Elective II	3	0	0	3
PRACTICAL						
7	EM9327	<u>Energy Engineering Laboratory</u>	0	0	3	2
TOTAL			18	0	3	20

SEMESTER III

S.NO.	SUBJECT CODE	SUBJECT	L	T	P	C
THEORY						
1	EM9331	<u>Energy Conservation and Management</u>	3	1	0	4
2	E3****	Elective III	3	0	0	3
3	E4****	Elective IV	3	0	0	3
PRACTICAL						
4	EM9332	<u>Visual Basic Programming Laboratory</u>	0	0	3	2
5	EM9333	Project Work (Phase I)	0	0	12	6
TOTAL			9	1	15	18

SEMESTER IV

S.NO.	SUBJECT CODE	SUBJECT	L	T	P	C
PRACTICAL						
1	EM9341	Project Work (Phase II)	-	-	24	12
TOTAL			0	0	24	12

LIST OF ELECTIVES

S.NO.	SUBJECT CODE	SUBJECT	L	T	P	C
ELECTIVE I						
1	EM9001	<u>Refrigeration and Air Conditioning</u>	3	0	0	3
2	EM9002	<u>Unit Operations in Industries</u>	3	0	0	3
ELECTIVE II						
3	EM9003	<u>Applied Mathematics for Engineers</u>	3	0	0	3
4	EM9005	<u>Sustainable Development</u>	3	0	0	3
5	EM9006	<u>Energy Efficient Buildings and HVAC</u>	3	0	0	3
6	EM9007	<u>Carbon Sequestration and Trading</u>	3	0	0	3
7	TE9223	<u>Environmental Engineering and Pollution Control</u>	3	0	0	3
ELECTIVE III						
8	EM9010	<u>Transport Phenomena</u>	3	0	0	3
9	EM9011	<u>Process Modeling, Simulation and Optimization</u>	3	0	0	3
10	EM9012	<u>Waste Management and Energy Conversion Technologies</u>	3	0	0	3
11	IC9262	<u>Computational Fluid Dynamics</u>	3	0	0	3
12	TE9272	<u>Fluidized Bed Systems</u>	3	0	0	3
ELECTIVE IV						
13	EM9014	<u>Electrical Energy Technology</u>	3	0	0	3
14	EM9015	<u>Technology Management</u>	3	0	0	3
15	EM9016	<u>Demand side Management of Power</u>	3	0	0	3
16	EM9017	<u>Safety and Hazards Control in Industries</u>	3	0	0	3
17	EY9011	<u>Power Generation, Transmission and Utilization</u>	3	0	0	3

EY9256

DESIGN OF HEAT EXCHANGERS

LT P C
3 0 0 3

AIM:

The course is intended to build up necessary background for the design of the various types of heat exchangers.

OBJECTIVE:

- To learn the thermal and stress analysis on various parts of the heat exchangers
- To analyze the sizing and rating of the heat exchangers for various applications

UNIT I FUNDAMENTALS OF HEAT EXCHANGER 9

Temperature distribution and its implications types – shell and tube heat exchangers – regenerators and recuperators – analysis of heat exchangers – LMTD and effectiveness method.

UNIT II FLOW AND STRESS ANALYSIS 9

Effect of turbulence – friction factor – pressure loss – stress in tubes – header sheets and pressure vessels – thermal stresses, shear stresses, types of failures.

UNIT III DESIGN ASPECTS 9

Heat transfer and pressure loss – flow configuration – effect of baffles – effect of deviations from ideality – design of double pipe, finned tube, shell and tube heat exchangers, simulation of heat exchangers.

UNIT IV COMPACT AND PLATE HEAT EXCHANGERS 9

Types – merits and demerits – design of compact heat exchangers, plate heat exchangers – performance influencing parameters, limitations.

UNIT V CONDENSERS & COOLING TOWERS 9

Design of surface and evaporative condensers – cooling tower – performance characteristics.

TOTAL : 45 PERIODS

TEXT BOOK:

1. Sadik Kakac, Hongtan Liu, Heat Exchangers Selection, Rating and Thermal Design, CRC Press, 2002.

REFERENCES

1. P Arthur. Frass, Heat Exchanger Design, John Wiley & Sons, 1988.
2. Taborek.T, Hewitt.G.F and Afgan.N, Heat Exchangers, Theory and Practice, McGraw-Hill Book Co. 1980.
3. Hewitt.G.F, Shires.G.L, Bott.T.R, Process Heat Transfer, CRC Press, 1994.

TE9221

**COGENERATION AND WASTE HEAT
RECOVERY SYSTEMS**

L T P C
3 0 0 3

AIM:

To detail on the importance of Total Energy Concept, its advantages and cost effectiveness

OBJECTIVES:

- To analyze the basic energy generation cycles
- To detail about the concept of cogeneration, its types and probable areas of applications
- To study the significance of waste heat recovery systems and carryout its economic analysis

UNIT I INTRODUCTION 9

Introduction - principles of thermodynamics – cycles - topping - bottoming – combined cycle - organic rankine cycles – performance indices of cogeneration systems – waste heat recovery – sources and types – concept of tri generation.

UNIT II COGENERATION TECHNOLOGIES 9

Configuration and thermodynamic performance – steam turbine cogeneration systems – gas turbine cogeneration systems – reciprocating IC engines cogeneration systems – combined cycles cogeneration systems – advanced cogeneration systems: fuel cell, Stirling engines etc.,

UNIT III ISSUES AND APPLICATIONS OF COGENERATION TECHNOLOGIES 9

Cogeneration plants electrical interconnection issues – utility and cogeneration plant interconnection issues – applications of cogeneration in utility sector – industrial sector – building sector – rural sector – impacts of cogeneration plants – fuel, electricity and environment

UNIT IV WASTE HEAT RECOVERY SYSTEMS 9

selection criteria for waste heat recovery technologies - recuperators - Regenerators - economizers - plate heat exchangers - thermic fluid heaters - Waste heat boilers-classification, location, service conditions, design Considerations - fluidized bed heat exchangers - heat pipe exchangers - heat pumps – sorption systems.

UNIT V ECONOMIC ANALYSIS 9

Investment cost – economic concepts – measures of economic performance – procedure for economic analysis – examples – procedure for optimized system selection and design – load curves - sensitivity analysis – regulatory and financial frame work for cogeneration and waste heat recovery systems.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Charles H.Butler, Cogeneration, McGraw Hill Book Co., 1984.
2. EDUCOGEN – The European Educational tool for cogeneration, Second Edition, 2001

REFERENCES:

1. Horlock JH, Cogeneration - Heat and Power, Thermodynamics and Economics, Oxford, 1987.
2. Institute of Fuel, London, Waste Heat Recovery, Chapman and Hall Publishers, London, 1963
3. Seagate Subrata, Lee SS EDS, Waste Heat Utilization and Management, Hemisphere, Washington, 1983.
4. De Nevers, Noel, Air Pollution Control Engineering, McGrawHill, New York, 1995.

UNIT IV TOTAL ENERGY SYSTEMS AND SCHEMES

9

Total Energy Systems : Concept of total energy – Advantages and limitations – Total energy system and application – Various possible schemes employing steam turbines movers used in total energy systems – Potential and economics of total energy systems.

Total Energy Schemes: Basic concepts of CHP – Benefits of CHP – Problems associated with CHP – Economics of CHP generations – CHP in the industry, commercial and domestic sector.

UNIT V THE ECONOMICS OF ENERGY SAVING SCHEMES

9

Costs – Types of costs associated with energy usage – Simple pay back analysis – Effective method of inventing capital in energy saving projects – ARR, DCF, NPV and IRR methods – Factors affecting project appraisal – Life cycle cost – Impact of fuel inflation on the life cycle analysis – Case studies – Pinch technology – Basic concepts and its significance – Selection of pinch temperature difference – Pinch methodology – Pinch design and optimization – Design of energy recovery systems

TOTAL: 45 PERIODS

TEXT BOOKS

1. Eastop, T.D. and Croft, D.R., "Energy Efficiency for Engineers and Technologists" Longman and Scientific and Technical, 2002.
2. O'Callaghan, Paul W., "Design and Management for Energy Conservation", Pergamon, 1993.

REFERENCE

1. Peter, O. D., "Handbook of Energy Data and Calculations Including Directory of Products and Services", Butterworths, 1980.

EM9327

ENERGY ENGINEERING LABORATORY

**LT P C
0 0 3 2**

LIST OF EXPERIMENTS

1. Proximate Analysis of Solid Fuels
2. Ultimate Analysis of Solid Fuels
3. Determination of Calorific Value of Solid/Liquid Fuels using Bomb Calorimeter
4. Determination of Calorific Value of gaseous Fuels using Junker's gas Calorimeter
5. Emission Test Using Combustion Gas Analyzer
6. Energy balance test on given steam boiler
7. Performance analysis of heat transfer equipments
8. Determination of heating/cooling load for the given space to be air – conditioned
9. Performance Analysis of Air conditioning / Refrigeration System
10. Solar Radiation – Measurement and Analysis
11. Determination of dissolved Oxygen, suspended, volatile and fixed Solids
12. Determination of B.O.D and C.O.D
13. Control valve characteristics of flow co-efficient and range ability
14. Effect of P, PI, and PID controller on pressure control loop
15. Verifying the response of Interacting and Non – Interacting level systems

TOTAL: 45 PERIODS

UNIT I ENERGY CONSERVATION PRINCIPLES AND PRACTICES 9

Energy scenario – Principles and imperatives of energy conservation – Energy consumption pattern – Resource availability – Why save energy – Reasons to save energy – An over view of energy consumption and its effects – Current energy consumption in India – Role of energy managers in industries.

UNIT II THERMAL ENERGY AUDITING AND CO-GENERATION 9

Energy audit – Purpose – Methodology with respect to process industries, power plants, boilers etc., – Characteristic methods employed in certain energy intensive industries – Various energy – Conservation measures in steam system – Losses in boiler – Methodology of upgrading boiler performance – Boiler blow down control – Excess air control – Pressure reducing stations – Energy conservation in steam systems – Importance of correct pressure, temperature, and quality of steam – Condensate recovery – Condensate pumping – Thermo compressors – Recovery of flash steam – Air removal and venting – Moisture removal – Steam Traps – Types – Function – Necessity – Selection and application – Co-generation – in-plant power generation systems – Co-generation schemes and configuration – Design considerations – Heat rate improvement – Case studies.

UNIT III ENERGY CONSERVATION IN FLUID MOVING MACHINES, AND COOLING TOWERS 9

Centrifugal pumps – Energy consumption and energy saving potentials – Design consideration – minimizing over design – Case studies – Fans and blowers – Specification, safety margin, choice of fans, controls and design considerations – Air compressor and compressed air systems – selection of compressed air layout – Encon aspects to be considered at design stage – Case studies.

UNIT IV ELECTRICAL ENERGY AUDITING 9

Potential areas for electrical energy conservation in various industries – Conservation methods – Energy management opportunities in electrical heating, lighting system, cable selection – Energy efficient motors – Factors involved in determination of motor efficiency – Adjustable AC drives – Application and its use – Variable speed drives / belt drives – Energy efficiency in electrical systems – Energy efficiency in lighting – Case Studies.

UNIT V ENERGY MANAGEMENT, MONITORING and TARGETING 9

Organizational background desired for energy management persuasion / motivation / publicity role – Tariff Analysis – Industrial energy management systems – Energy monitoring, auditing and targeting – Economics of various energy conservation schemes – Energy policy and energy labeling.

L: 45 T:15 TOTAL: 60 PERIODS

TEXT BOOKS

1. Reay, D. A., "Industrial energy conservation", Pergamon Press, 1979.
2. White, L. C., "Industrial Energy Management and Utilization", Hemisphere Publishers, 1988.
3. Eastop, T.D. and Croft, D.R., "Energy Efficiency for Engineers and Technologists" Longman and Scientific and Technical, 1988.

REFERENCES

1. Smith, C.B., "Energy Management Principles", Pergamon Press, 1981.
2. Hamies, "Energy Auditing and Conservation; Methods, Measurements, Management and Case study", Hemisphere, 1980.
3. Trivedi, P.R. and Jolka K.R., "Energy Management", Common Wealth Publication, 1997.
4. Diamant, R.M.E., "Total Energy", Pergamon, Oxford Press, 1970.

EM9332	VISUAL BASIC PROGRAMMING LABORATORY	LT P C
		0 0 3 2

1. Fundamental of VB Programming
2. VB Programme to Evaluate Thermodynamic Properties
3. VB Programme to Generate Steam Tables
4. VB Programme to Generate VLE Data
5. VB Programme to find theoretical air required and flue gas composition for a fuel of given composition
6. VB Programme to Evaluate performance of pumps and compressors
7. VB Programme to Evaluate performance of Cooling Towers
8. VB Programme to Evaluate performance of Heat Exchangers
9. Development of VB Programme for the design of Heat Exchangers
10. Development of VB Programme for the design of Distillation Columns

TOTAL: 45 PERIODS

EM9001	REFRIGERATION AND AIR CONDITIONING	LT P C
		3 0 0 3

UNIT I BASIC CONCEPTS AND TYPES OF REFRIGERATION 9
Basic concepts of refrigeration – Types of refrigeration – Application of refrigeration systems for food preservation – Heat pump – Vapor compression and absorption systems and its applications – Refrigerants and their properties selection of refrigerants – Air conditioning systems and concepts.

UNIT II DESIGN FEATURES OF ACCESSORIES 9
Design features of condensers, evaporators and cooling towers – Types of electrical systems for refrigeration – Various of domestic and industrial refrigeration equipment and their design features – Types of expansion devices – Temperature control – De-frosting.

UNIT III PSYCHROMETRICS, HEATING, VENTILATION AND AIR - CONDITIONING 9
Properties of moist air – Requirements of comfort air conditioning – Psychrometric chart – By-pass factor – Sensible heat factor – Humidification and de-humidification – Heating and humidification – Cooling and de-humidification – Various types of air conditioning and ventilation systems for domestic and industrial applications.

UNIT IV WORKING AND PERFORMANCE ANALYSIS OF REFRIGERATION SYSTEMS 9

Comfort Chart – Cooling load calculations – Different types of heat gains summer – Winter and year round air conditioning systems – Performance calculations for air conditioning system – Working details of air conditioning equipment.

UNIT V DESIGN OF REFRIGERATION EQUIPMENTS AND APPLICATION 9

Types of refrigeration compressors – Fans – Ducting and Insulations – Measurement of performance of refrigeration and air conditioning systems – Instruments for R and A/c applications – Cryogenics – Cascade refrigeration system – Liquefaction of gases.

TOTAL: 45 PERIODS

TEXT BOOKS

1. Arora and Domkundwar, "A Course in Refrigeration and Air Conditioning", Dhanpat Rai and co, 2002.
2. Stoecker, W.F., "Refrigeration and Air Conditioning", TMH Edition, McGraw Hill Publication, 1980.
3. Trott, A.R., "Refrigeration and Air Conditioning", 2nd Edition, Butterworth Publishers Butterworth-Heinemann, 2008.

REFERENCES

1. Arora, C. P., "Refrigeration and Air Conditioning", Tata McGraw Hill, 1984
2. Khurmi, RS. and Gupta, JK., "A Text Book of Refrigeration and Air-Conditioning", Tata McGraw Hill, 1988.
3. Manohar Prasad, D., "Refrigeration and Air-conditioning Data Book", Wiley Eastern Ltd, 1989.

**EM9002 UNIT OPERATIONS IN INDUSTRIES L T P C
3 0 0 3**

UNIT I CRUSHING, GRINDING and CONVEYING OF BULK SOLIDS 12

Various laws of crushing – Classification of crushing and grinding machineries – Coarse crushers – Intermediate crushers – Fine grinders – Jaw crusher – Gyratory crusher – Crushing rolls – Hammer mills – Ball and tube mills – Ultra fine grinders – Closed circuit grinding – Grind ability index. Introduction – Characterization of solid particles – Standard screens – Screen analysis – Types of screening equipments – Air separation methods – Cyclone and bag filters – Size separation by settling – Laws of settling – Classifiers – Material separation by difference in density – Heavy media cyclone – Froth floatation – Hindered settling – Working of a thickener. Conveying of bulk solids – Conveyor for bulk materials – Screw conveyors – Belt conveyors – Bucket elevators – Pneumatic conveyors.

UNIT II MIXING AND FILTRATION 8

Introduction – Mixing of liquids / liquids, liquids / gases, liquids / solids – Types of mixers – Various mixing equipments – Power requirement for an impeller mixer – Theory of industrial filtration – Constant pressure and constant rate filtration – Filter aids – Filtration equipment classification – Filter presses – Leaf filters – Rotary drum filter – Centrifuges

UNIT III EVAPORATION 8
Introduction – Duhrings chart – Boiling point elevation – Capacity and economy of evaporators – Evaporators classification – Short tube and long tube evaporators – Forced Circulation evaporators – Climbing and falling film evaporators – Multiple effect evaporators – Evaporator accessories.

UNIT IV HUMIDIFICATION AND DRYING 8
Definition – Adiabatic saturation temperature – Humidity chart – Wet bulb temperature and measurement of humidity – Spray ponds and cooling towers – Cooling tower design considerations – Introduction – Drying theory – Equilibrium moisture content – bound, unbound, free moisture – Drying rate curves – Constant drying rate – Falling rate period – Classification of dryers – Tray dryers – Rotary dryer – Turbo dryer – Cylinder dryer – Festoon dryer – Drum dryer – Spray dryer – Fluid bed dryer.

UNIT V DISTILLATION 9
Introduction – Various distillation methods – Flash distillation – Batch distillation – Steam distillation – Continuous distillation – Minimum reflux ratio – Total reflux – Optimum reflux ratio – Steam distillation calculations – Ideal plate – Actual plate – Plate efficiency – Distillation column internals – Concepts of azeotropic and extractive distillation – Enthalpy balance for a continuous distillation column (for binary systems)

TOTAL: 45 PERIODS

TEXT BOOKS

1. Chattopadhyay, P., "Unit operations of Chemical Engineering", 2nd Edition, Khanna Publishers, 1996.
2. McCabe, W.L. and Smith, J.C., "Unit Operations of Chemical Engineering", 5th Edition, McGraw Hill International Editions, 1993.

REFERENCES

1. Foust, A.S., "Principles of Unit Operations", 2nd Edition, Wiley International Edition, 1960.
2. Coulson, J.M. and Richardson., "Chemical Engineering", 5th Edition, Butterworth Heinemann, 1996.

**EM9003 APPLIED MATHEMATICS FOR ENGINEERS L T P C
3 0 0 3**

UNIT I TRANSFORM METHODS 9
Laplace transform methods for one dimensional wave equation – Displacements in a string – Longitudinal vibration of an elastic bar – Fourier transform methods for one – Dimensional heat conduction problems in infinite and semi-infinite rod.

UNIT II ELLIPTIC EQUATIONS 9
Laplace equation – Properties of harmonic functions – Fourier transform methods for Laplace equation – Solution for poisson equation by fourier transform method.

UNIT III CALCULUS OF VARIATIONS 9
Variation and its properties – Euler's equation – Functional dependent on first and higher order derivatives – Functional dependent on functions of several independent variables – Some applications – Direct methods – Ritz and Kantorovich methods.

TEXT BOOKS

1. Bishap, P.L., "Pollution Prevention Fundamental and Practice", McGraw Hill, INC Waveland Pr Inc, 2004.
2. Anonymous, "Pollution Prevention and Abatement Hand Book Towards Cleaner Production" World Bank Group, 1998.

REFERENCES

1. Modak, P., "Cleaner Production Audit"., Asian Institute of Technology, 1996.
2. Modak, P., "Cleaner Production Audit", Asian Institute of Technology, 1996.
3. Bishap, P.L., "Pollution Prevention Fundamental and Practice", McGraw hill, INC 1996.

**EM9006 ENERGY EFFICIENT BUILDINGS AND HVAC L T P C
3 0 0 3**

UNIT I INDOOR ENVIRONMENT 9

Introduction to Architecture – Architecture as the art and science of designing buildings – Building science and its significance – Indoor environment – Components of indoor environment – Quality of indoor environment.

UNIT II THERMAL ANALYSIS AND DESIGN FOR HUMAN COMFORT 9

Human Comfort – Thermal, visual, acoustical and olfactory comfort – Comfort, energy and indoor environment – Concept of sol-air temperature and its significance – Calculation of instantaneous heat gain through building envelopes – Calculation of Solar radiation on buildings. Building orientation and its significance . – Introduction to design of shading devices (horizontal, vertical and egg-crate) – Factors that affect energy use in buildings. Ventilation and its significance.

UNIT III SOLAR PASSIVE CONCEPTS FOR COOLING FOR BUILDINGS 9

Passive concepts – Passive heating concepts – Passive cooling concepts and passive heating and cooling concepts . Passive concepts appropriate for the various climatic zones in India – Classification of building materials based on energy intensity.

UNIT IV ENERGY MANAGEMENT AND ENERGY AUDIT OF BUILDINGS 9

Introduction to Energy Management of Buildings and Energy Audit of Buildings – Aims of energy management of buildings – The historical and diagnostic energy audit, their objectives and benefits – Introduction to energy management matrix monitoring and targeting . Building energy survey and audit report form.

UNIT V ENERGY EFFICIENT LANDSCAPE DESIGN 9

Modification of microclimate through landscape elements for energy conservation – Energy conservation through site selection – Sitting and orientation – Energy conservation through integration of buildings and site – Site planning and site design.

TOTAL: 45 PERIODS

AIM:

To create awareness among the student community on anthropogenic degradation of environment and technologies available to limit the degradation.

OBJECTIVES:

- To impart knowledge on the atmosphere and its present condition, global warming and eco-legislations.
- To detail on the sources of air, water and noise pollution and possible solutions for mitigating their degradation.
- To elaborate on the technologies available for generating energy from waste.

UNIT I INTRODUCTION 9

Global atmospheric change – green house effect – Ozone depletion - natural cycles - mass and energy transfer – material balance – environmental chemistry and biology – impacts – environmental. Legislations.

UNIT II AIR POLLUTION 9

Illutants - sources and effect – air pollution meteorology – atmospheric dispersion – indoor air quality - control methods and equipments - issues in air pollution control – air sampling and measurement.

UNIT III WATER POLLUTION 9

Water resources - water pollutants - characteristics – quality - water treatment systems – waste water treatment - treatment, utilization and disposal of sludge - monitoring compliance with standards.

UNIT IV WASTE MANAGEMENT 9

Sources and Classification – Solid waste – Hazardous waste - Characteristics – Collection and Transportation - Disposal – Processing and Energy Recovery – Waste minimization.

UNIT V OTHER TYPES OF POLLUTION FROM INDUSTRIES 9

Noise pollution and its impact - oil pollution - pesticides - instrumentation for pollution control - water pollution from tanneries and other industries and their control – environment impact assessment for various projects – case studies.

TOTAL: 45 PERIODS**TEXT BOOKS:**

1. G. Masters: Introduction to Environmental Engineering and Science, Prentice Hall of India Pvt Ltd, New Delhi, 2003
2. Peavy, H.S. and D.R. Rowe, G.Tchobanoglous: Environmental Engineering - McGraw- Hill BookCompany, NewYork, 1985

REFERENCES

1. Ludwig, H. W.Evans: Manual of Environmental Technology in Developing Countries, International Book Company, Absecon Highlands, N.J, 1991
2. Arcadio P Sincero and G. A. Sincero, Environmental Engineering – A Design Approach, Prentice Hall of India Pvt Ltd, New Delhi, 2002

UNIT I BASIC EQUATIONS OF FLOW 6

Pressure – Kinetic and datum energy – Bernoulli's theorem – Deduction of Bernoulli's theorem – Euler's equations for motion – Limitations of Bernoulli's theorem – Practical applications of Bernoulli's theorem – Liquid jet and siphon – Momentum equation – Forced and free vortex.

UNIT II REYNOLD'S ANALYSIS and BOUNDARY LAYER CONCEPT 13

Reynold's experiment – Laminar and turbulent flow – Reynold's number – Navier stoke's equation of motion – Laminar flow between parallel plates – Waojuen – Poiseuille's equation for flow through circular pipes – Turbulence – Darcy weisbach equation for flow through circular pipe – Friction factor – Smooth and rough pipes – Moody diagram – Uses due to contraction / expansion etc., pipes in series and parallel – Economical diameter of pipe transmission of power – Boundary layer – Displacement and momentum thickness – Laminar and turbulent boundary layers in flat plates – Velocity distribution in turbulent flows in smooth and rough boundaries – Laminar sub layer.

UNIT III TRANSPORTATION OF FLUIDS, INTERPHASE AND MULTIPHASE MOMENTUM TRANSFER 12

Types of centrifugal and reciprocating pumps – Comparison of centrifugal and reciprocating pumps – Industrial pipe systems – Selection of fans, blowers, pumps and compressors – Efficiency prediction – Pressure drop characteristics – Friction factor, fluid – Fluid system flow patterns in vertical and horizontal pipes – Formation of bubbles and drops and their size distribution, solid – Fluid systems – Forces acting on stagnant and moving solids – Flow through porous medium – Capillary tube model and its applications for packed bed and filters, fluidized bed, solid fluid conveying settling and sedimentation.

UNIT IV INTERPHASE TRANSPORT IN NON – ISOTHERMAL SYSTEMS AND RADIATION HEAT TRANSFER 6

Heat transfer co-efficient, Forced convection in tubes, around submerged objects, through packed beds. heat transfer by free convection, film type and drop wise condensation equations for heat transfer coefficients for both, heat transfer in boiling liquids

UNIT V INTERPHASE MASS TRANSPORT AND MACROSCOPIC BALANCES FOR MULTI COMPONENT SYSTEM 8

Mass transfer coefficient in one and two phases at low and high mass transfer rates, film theory penetration theory, boundary layer theory, fixed bed catalytic, reactor, macroscopic balances to solve steady and unsteady state problems.

TOTAL: 45 PERIODS**TEXT BOOKS**

1. Bird, R.B, Stewart W.E. and Lighfoot E.W., "Transport Phenomena", John Wiley, 1978.
2. Bansal, R.K., "Fluid Mechanics", Saurabh and Co., 1985.
3. Arora, K.R., "Fluid Mechanics, Hydraulics and Hydraulic Machines", Standard Publishers, 1976.

TEXT BOOKS

1. Edgar, T. F., Himmelblau, D.M., "Optimization of Chemical Processes", McGraw Hill Book Co, 1989.
2. Luyben, W. L., "Process Modeling Simulation and Control", McGraw Hill Book Co., 2nd Edition, 1990.

REFERENCES

1. Ramirez, W., "Computational Methods in Process Simulation", Butterworth Publishers, 1989.
2. Luyben, W. L., "Process Modeling Simulation and Control", 2nd Edition, McGraw Hill Book Co., 1990.
3. Myers, A. L., Seider, W. D., "Introduction to Chemical Engineering and Computer Calculations", Prentice Hall Inc., Englewood Cliffs, 1976.

EM9012 WASTE MANAGEMENT AND ENERGY CONVERSION LT P C
TECHNOLOGIES 3 0 0 3

UNIT I SOLID WASTE 8

Definitions – Sources, types, compositions, properties of solid waste – Municipal solid waste – physical, chemical and biological property – Collection – Transfer stations – Waste minimization and recycling of municipal waste.

UNITII WASTE TREATMENT 8

Size reduction – Aerobic composting – Incineration – Furnace type and design, medical / pharmaceutical waste incineration – Environmental impacts – Measures of mitigate environmental effects due to incineration.

UNIT III WASTE DISPOSAL 8

Land fill method of solid waste disposal – Land fill classification – Types, methods and siting consideration – Layout and preliminary design of land fills – Composition, characteristics, generation, movement and control of landfill leachate and gases – Environmental monitoring system for land fill gases.

UNIT IV HAZARDOUS WASTE MANAGEMENT 10

Definition and identification of hazardous waste – Sources and nature of hazardous waste – impact on environment – Hazardous waste control – Minimization and recycling – Assessment of hazardous waste sites – Disposal of hazardous waste, underground storage tanks construction, installation and closure.

UNIT V ENERGY GENERATION FROM WASTE 11

Types – Biochemical conversion – Sources of energy generation – Industrial waste, agro residues – Anaerobic digestion – Biogas production – Types of biogas plant – Thermochemical conversion – Sources of energy generation – Gasification – Types of gasifiers – Briquetting – Industrial applications of gasifiers – Utilization and advantages of briquetting – Environment benefits of biochemical and thermochemical conversion.

TOTAL: 45 PERIODS

UNIT III COMBUSTION AND GASIFICATION 6
Fluidized bed combustion and gasification – stages of combustion of particles – performance - start-up methods.Pressurized fluidized beds.

UNIT IV DESIGN CONSIDERATIONS 9
Design of distributors – stoichiometric calculations – heat and mass balance – furnace design – design of heating surfaces – gas solid separators.

UNIT V INDUSTRIAL APPLICATIONS 12
Physical operations like transportation, mixing of fine powders, heat exchange, coating, drying and sizing.Cracking and reforming of hydrocarbons, carbonization, combustion and gasification. Sulphur retention and oxides of nitrogen emission Control.

TOTAL: 45 PERIODS

TEXT BOOKS:

1. Howard,J.R.,Fluidized Bed Technology:Principles and Applications,Adam Hilger, NewYork, 1983.
2. Geldart, D., Gas Fluidization Technology, John Willey and Sons, 1986.

REFERENCES:

1. Kunii, D and Levespiel, O., Fluidization Engineering, John Wiley and Son Inc, New York, 1969.
2. Howard, J.R. (Ed), Fluidized Beds: Combustion and Applications, Applied Science Publishers, NewYork, 1983.
3. Botteril, J.S.M., Fluid Bed Heat Transfer, Academic Press, London, 1975.
4. Yates, J.G.Fundamentals of Fluidized bed Chemical Processes, Butterworths, 1983.

EM9014 ELECTRICAL ENERGY TECHNOLOGY L T P C
3 0 0 3

UNIT I ELECTRIC ENERGY CONVERSION DEVICES 9
Transformers – Parallel operation – Auto transformers DC machines – Performance equation – Generator characteristics – Motor characteristics – Applications synchronous machines – Permanent magnet alternators – Induction machines.

UNIT II POWER SYSTEM FUNDAMENTALS 9
Transmission line representation – Power flow study – Power factor improvement – Faults on power systems – Symmetrical components – Introduction to HVDC systems – Basic ideas about insulation coordination.

UNIT III SOLID STATE POWER CONVERTERS 9
Controlled rectifiers – Choppers – Inverters – Voltage regulators and cycloconverters.

UNIT IV SOLID STATE DC AND AC DRIVES 9
Speed control of DC motors – Converter –Fed and chopper –Fed control – Speed control of AC motors – Inverter – Fed and AC voltage controller –Fed schemes.

UNIT V WASTE MANAGEMENT AND ECONOMICS 9

Storage – Central handling safety – Unintentional spills – Runoff emits – Waste disposal and enviro protection – Incineration and alternatives – Clean technology.

TOTAL: 45 PERIODS

TEXT BOOKS

1. Daniel, A., Crowl, Joseph, F., Lovvar.,“Chemical Process Safety Fundamentals with Application:” , Prentice Hall, Englewood Cliffs, 1990.
2. Wells, G.L ., “Safety in Process Plant Design”, John Wiley, 1980.

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1. Lees, F.P., “Loss Prevention in the Process Industries”, 2nd Edition, Elsevier, 1996.
2. Chan Left, ET., “Environmental Protection”, McGraw Hill, 1994.
3. Berthouex, P. M., and Rudd D. F, "Strategy of Pollution Control", Wiley, 1977.

**EY9011 POWER GENERATIONS, TRANSMISSION AND UTILIZATION L T P C
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UNIT I CONVENTIONAL POWER GENERATION 10

Steam power plant – Selection of site – Generated layout – coal and ash handling – Steam generating plants – Feed make circuit – Cooling towers – Turbine governing – Hydro power plant – Selection of site – Classification layout governing of turbines – Nuclear power plants – Selection of site – Classification layout governing of turbines – Nuclear power plants – Selection of Site – Nuclear Fuels – Nuclear reactors – Nuclear disposal – Gas turbine plants.

UNIT II NON CONVENTIONAL POWER GENERATION 8

Wind power generation – Characteristics of wind power – Design of wind mills – Tidal power generation – Single and two basin systems – Turbines for tidal power – Solar power generation – Energy from biomass

UNIT III ECONOMICS OF POWER GENERATION 8

Daily load curves – Load factor – Diversity factor – Load deviation curve – Load management – number and size of generating unit cost of electrical energy – Tariff-power factor improvement

UNIT IV ELECTRICAL POWER TRANSMISSION 9

Online diagram of transmission – Sub transmission and distribution systems – Comparison of systems(DC and AC) – EHVAC and HVDC transmission – Layout of substations and bus bar arrangements – Equivalent circuit of short, medium and large lines – Transmission efficiency – regulation – Reactive power compensation – Transmission – Loss minimization

UNIT V UTILISATION OF ELECTRICAL ENERGY 10

Selection of Electrical Drives – Electrical characteristics and mechanical considerations – Size, rating and cost – Transformer characteristics – Illumination – Laws of illumination – Polar curve – Incandescent – Fluorescent and vapour lamps – Design of OLTC lighting scheme of industry – electrical welding – Energy efficient aspects of devices.

TOTAL: 45 PERIODS

REFERENCES:

1. C.L.Wadhwa, Generation Distribution and utilization of Electrical Energy, Wiley Eastern Ltd., India(1989)
2. V.A.Venikov and B.V. Put Yatin, Introduction of Energy Technology, Electric power Engineering, MIR Publishers, Moscow(1984)
3. M.L.Soni,P.VGupta and V.S.A.Bhatnagar, Course in Electrical Power, Dhanbat Rai & Sons, NewDelhi(1983)
4. J.W.Twidell and A.D.Weir, Renewable Energy Sources, ELBS Edition(1986)
5. A.J.Wood and B.F. Wallenberg(1986):Power Generation, Operation and Control,2nd Edition, JohnWiley &Sons, Newyork
6. E.Khan(1988):Electrical Utility Planning and Regulation, American Council for a n Energy Efficient Economy, Washington D.C